75 Years of Nature's Bond

Vadakkedath Industries Private Limited

# Elevating Global Trade with Heritage

## 75 Years of Trust, Taste, and Tradition



# History & tradition

For 75 years, Vadakkedath Industries Pvt Ltd has been a name synonymous with trust, quality, and excellence in the global trade of spices, nuts, and coffee. Founded on the principles of integrity and ethical business practices, our journey spans three generations, evolving from a humble trading venture into a globally respected enterprise.

Our foundation is built on a natural bond in business, where relationships matter as much as the products we deliver. Over the decades, we have mastered the art of sourcing, processing, packaging, and marketing premium-grade agricultural commodities, ensuring that every product meets the highest standards of purity and freshness.

With our flagship brands—Rabbaana, YAK, and Peacegat—we bring the finest selection of Indian and Guatemalan Green Cardamom, premium Cashews, bold and aromatic Coffee, Black and White Pepper, Cloves, Tamarind, and Saffron to markets across the Middle East, South Asia, the Far East, and select European regions. Our extensive distribution network, comprising dealerships, agencies, wholesalers, and retailers, ensures that our products reach homes and businesses with ease and efficiency.

As we celebrate 75 years of success, our vision remains clear—to be a globally trusted trading powerhouse, delivering nature's best to the world's kitchens. With a legacy rooted in tradition and a commitment to innovation, Vadakkedath Industries continues to set benchmarks in quality, reliability, and sustainability.

From heritage to homes, from farms to flavors—Vadakkedath Industries Pvt Ltd is the name you can trust.



# World's best Green Cardamom producers and exporters

Commencing from the enchanting Cardamom Hill in South India, home to the Queen of Spices, our mission is to procure the finest organic cardamom. Free from chemicals, we preserve its natural flavor and goodness, delivering it worldwide with love in our exclusive 'Aroma Protect' pack—a high-tech, multi-layered design ensuring the aroma remains intact.

Specializing in the processing, packing, and marketing of the finest organic Indian green cardamom, we prioritize business partnerships. Our clientele includes leading retail and wholesale distribution companies in the Middle East and major food manufacturers across Europe.



# From India to the World,
# A Legacy of Flavour.



# Rabbaana Premium Green Cardamom

## The Global Standard in Excellence

Rabbaana brings you the finest premium green cardamom, sourced from the best plantations worldwide. Our commitment to quality and authenticity ensures that every pod retains its natural aroma and rich flavor, free from chemicals.

With our advanced 'Aroma Protect' packaging, freshness is locked in, making Rabbaana the preferred choice for leading retailers, wholesalers, and food manufacturers across the Middle East, Europe, and beyond.

Experience the globally accepted standard in cardamom with Rabbaana—where purity, taste, and excellence come together.



# Rabbaana Cashews

Indulge in the pure joy of premium quality with Rabbaana Cashews. Carefully sourced from the finest farms, our cashews are a testament to perfection—each kernel brimming with crunch, flavor, and freshness. Whether as a wholesome snack, a key ingredient in your favorite recipes, or a delightful garnish, Rabbaana Cashews promise to deliver unmatched taste and versatility.

Ideal for savory dishes, desserts, or simply enjoyed on their own, these cashews are packed with nutrients and crafted to meet the highest standards. At Rabbaana, we believe that every bite should tell a story of excellence, and our cashews embody that philosophy. Treat yourself to the richness of Rabbaana Cashews—where every handful is a celebration of quality.



# Rabbaana Tamarind

## A Tangy Touch of Tradition!

Sourced from the finest tropical regions worldwide, Rabbaana Tamarind is prized for its bold, tangy-sweet flavor and rich aroma. A key ingredient in Arabic cuisine, it enhances dishes like Mashbous, seafood marinades, and the refreshing Tamar Hindi drink. Beyond the kitchen, it holds value in traditional remedies and natural applications. Add the perfect balance of sweetness and tang to your creations with Rabbaana Tamarind!




---

# Robusta Coffee

Rabbaana Robusta Coffee brings you the rich, full-bodied essence of premium Coffea canephora var. robusta. Sourced from the finest plantations, our robusta beans are carefully selected for their deep, earthy notes, bold flavor, and invigorating aroma. With naturally higher caffeine content and a smooth yet intense taste, Rabbaana Robusta is perfect for those who crave a strong, energizing brew. Ideal for espressos, instant blends, and bold coffee lovers, Rabbaana delivers the perfect balance of strength and satisfaction in every cup.



---

# Arabic Coffee

Experience the rich heritage of the Middle East with Rabbaana Arabic Coffee. Crafted from the finest Coffea arabica beans, our blend captures the authentic essence of Qahwa, infused with warm, aromatic notes of cardamom. Smooth yet bold, Rabbaana Arabic Coffee is a timeless tradition, perfect for gatherings, hospitality, and moments of reflection. Served in the classic finjān, it embodies culture, connection, and celebration. Savor the legacy, embrace the aroma—Rabbaana Arabic Coffee.



# Black Pepper

## The Undisputed King of Spices!

Rabbaana Black Pepper is a symbol of bold flavor and unmatched quality, making it an essential ingredient in every kitchen, from gourmet restaurants to home cooking. Carefully selected from the world's finest pepper-growing regions, it boasts a rich, pungent taste and captivating aroma. Packed with piperine, it not only enhances flavors but also carries traditional health benefits. Whether sprinkled over a dish or paired with salt for the perfect seasoning, Rabbaana Black Pepper elevates every bite. Experience the spice that reigns supreme!




# White Pepper

## Pure Flavour, Refined Elegance.

Rabbaana White Pepper is the perfect choice for those who seek a smooth, delicate heat with a refined taste. Harvested from the best pepper plantations around the world, it undergoes a meticulous process to remove the outer layer, ensuring a clean and subtle aroma. A staple in Chinese, Thai, and Portuguese cuisines, it blends seamlessly into light-colored dishes, offering bold flavor without altering appearance. Elevate your dishes with the clean, refined taste of Rabbaana White Pepper!



# Cloves

## The Aromatic Jewel of Spices!

Rabbaana Cloves are nature's fragrant treasures, delivering warmth, richness, and depth to every dish. Sourced from the most renowned spice-producing regions, they are infused with eugenol, creating a bold, spicy-sweet flavor that enhances everything from curries and marinades to baked delicacies and beverages. Beyond the kitchen, their natural essence is cherished in toothpastes, cosmetics, and traditional wellness remedies. Just a pinch of Rabbaana Cloves transforms any creation—experience the essence of purity and tradition in every bite!

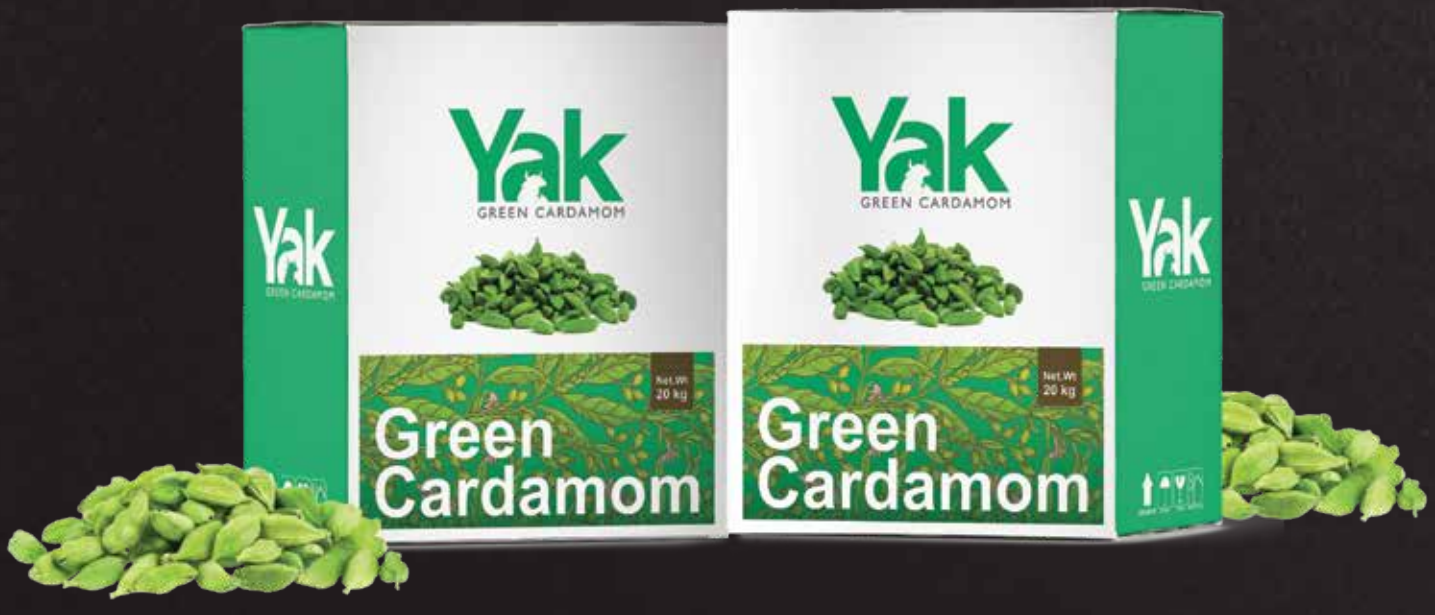


# Yak - Guatemala's Finest Cardamom, Perfected for the World.

Guatemala Green Cardamom is celebrated worldwide for its superior quality and distinctive taste. Known for its striking green hue, captivating aroma, and complex flavor that blends sweet, spicy, and citrusy notes, it is a prized ingredient in both culinary and medicinal applications. This exquisite spice continues to be in high demand across global markets.

At YAK, we collaborate with trusted suppliers to bring you a diverse range of premium cardamom products. Our offerings include high-grade Green Cardamom, MYQ, Trips, and Seeds, catering to the unique preferences of different regions. European markets favor mixed yellow quality cardamom, while the Middle East seeks intensely green varieties, and pale green cardamom remains a top choice in several Asian countries. With expertise in handling all grades of Guatemala Green Cardamom, we ensure that every batch meets the specific demands of our international clientele.

As part of a well-established global spice brand, YAK upholds the highest international quality standards, delivering excellence in every pod, every pack, and every market we serve.



# Our brands

| Rabbaana | Yak Green Cardamom |
|---|---|
| Premium Green Cardamom<br>Cashews<br>Tamarind<br>Robusta Coffee<br>Arabic Coffee<br>Black Pepper<br>White Pepper<br>Cloves | Guatemala Cardamom |

# Innovative Packaging, Ensuring Freshness and Purity.

Rabbaana has pioneered a revolutionary packing system that combines eco friendliness and superior protection. Our packaging is not only Aroma Protective but also tamper proof, ensuring that your Cardamom reaches you in its purest, freshest state. Designed with the environment in mind, our reusable packaging minimizes waste and contributes to a greener future.





Tamper Proof Security: At Rabbaana, we prioritize integrity with our tamper-proof packaging, ensuring that each pack remains untouched and authentic. With tamper evident closures, you can trust that our products are safe and genuine.

Aroma Guard Technology: Rabbaana's Aroma-Protected packaging uses advanced multi-layered materials to preserve the unique fragrance of Cardamom, ensuring that the flavor stays fresh and vibrant for a longer period.



# Why we are different?

Continue your flavorsome exploration with our spices, your esteemed spice allies for over five decades, as you've come to know and trust. Our dedication to sourcing the finest organic Green Cardamom ensures each pod radiates purity and unmatched quality. The exclusive 'Aroma Protect' packaging, a familiar presence in your kitchen, upholds Carda- mom's essence, setting industry standards that match your discerning taste. Specializing in processing, packing, and presenting premium organic Indian Green Cardamom, we proudly share flavors defining your culinary experiences.

- **Finest Green Cardamom**
- **Aroma Protected**
- **Zero Tolerence Quality**
- **Global Standard Hygiene**
- **Perfect Grading**
- **Unique Packing**



Rabbaana®

Yak
GREEN CARDAMOM

75 Years of Nature's Bond

Vadakkedath Industries Private Limited

**Middle East Representative:**
Mob / Whatsapp: +971 56 693 9111

**Corporate office:**

**VADAKKEDATH INDUSTRIES PRIVATE LIMITED**
Kottayam, Kerala, India. Tel: +91 48 222 73 726
Mob: +91 80751 51373, +91 9497 327 605, +91 9846 445 919
E-mail: Info@vadakkedathindustries.com | info@rabbaana.com